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(54) Title: HYPERTHERMOSTABLE α-AMYLASE

(57) Abstract

A preparation of Pyrococcus furiosus extracellular α -amylase is disclosed. In one embodiment, this α -amylase has an optimal temperature of 100 °C, a pH optimum of 5.5-6.0, and a half-life at 98 °C of between 12 and 14 hours. In another embodiment, the present invention is a gene construct encoding an extracellular α -amylase with an optimum temperature of 100 °C.

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HYPERTHERMOSTABLE α-AMYLASE

TECHNICAL FIELD

In general, the field of the present invention is starch-hydrolyzing enzymes. Specifically, the field of the present invention is α -amylase enzymes.

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BACKGROUND ART

 α -Amylases (EC 3. 2. 1. 1) are endo-acting enzymes that hydrolyze starch by cleaving α -1,4-glucosidic linkages at random. They are among the most important commercial enzymes having wide applications in starch processing, brewing and alcohol production, textile, and other industries. Numerous α -amylases have been characterized and their genes cloned from eubacteria, fungi, plants, and animals. With the exception of one eubacterial and one archaeal enzymes (18), they all belong to a same α -Amylase family, sharing a similar structure, similar catalytic site, and same catalytic mechanism (22).

 $\alpha\text{-Amylases}$ contain three domains: (i) domain A corresponds to an $(\alpha_1/\beta)_8$ barrel; (ii) in this barrel, the $\beta_3\!\rightarrow\!\alpha_3$ loop is very long and represents a second domain, domain B; Domain C is a separate globular domain composed of $\beta\text{-strands}$ arranged in a Greek key motif (9). Four highly conserved regions come together through the interaction of domains A and B to form the active center, substrate binding site, and a Ca²+ binding site. The Ca²+ cation is essential for enzyme folding (9), optimal activity, and stability (43).

Since starch starts being soluble only at 100°C and above, the majority of α -amylase industrial applications require their use at temperatures up to 110°C (17). The most thermostable α -amylase (TAKA-THERM α -amylase) used in industry was purified from *Bacillus licheniformis*. It has an optimal temperature of 90°C and requires additional Ca²+ for its thermostability (43).

Hyperthermophilic archaea are attracting increasing applied research attention since their enzymes show extreme thermostability (2; 42). Many hyperthermophiles can grow on starch and other carbohydrates, suggesting that they express a variety of amylolytic enzymes that could be of industrial interest (1; 42).

Recently, several hyperthermostable amylolytic enzymes have been reported from *Pyrococcus furiosus* (7; 15; 23; 25), *P. woesei* (24) and *Thermococcus profundus* (11). Only the *P. furiosus* intracellular α -amylase gene was cloned and expressed in *E. coli* (26). Its sequence shared very low homology with other α -amylase sequences and did not display any of the four consensus regions.

Needed in the art of starch hydrolysis is an α -amylase with improved thermostable characteristics.

DISCLOSURE OF THE INVENTION

In one embodiment, the present invention is an α -amylase enzyme with an optimal activity temperature of 100°C. Preferably, the enzyme has a pH optimal of 5.5-6.0 and a half-life at 98°C of 12-14 hours.

In another embodiment, the present invention is a preparation of *Pyroccus furiosus* extracellular α -amylase. In a preferred embodiment, the preparation has an optimal activity temperature of 100°C, an optimum pH of 5.5-6.0, and a half-life at 98°C of between 12 and 14 hours.

In one embodiment of the present invention, the amino acid sequence of the α -amylase comprises SEQ ID NO:1. In another embodiment, the amino acid sequence of the α -amylase comprises resides 27-460 of SEQ ID NO:1.

In another embodiment, the present invention is a gene sequence encoding the α -amylase described above. In one embodiment, the gene sequence comprises SEQ ID NO:2. In a more preferred embodiment, the gene sequence comprises residues 118-1497 of SEQ ID NO:2.

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The present invention is also a method of hydrolyzing starch, comprising the step of mixing starch and the α -amylase described above under conditions suitable for enzyme activity, wherein starch is hydrolyzed into oligosaccharides, preferably G_2 - G_7 .

It is an advantage of the present invention that an enzyme is provided that is suitable for starch hydrolysis at temperatures greater than or equal to 100°C.

Other advantages, features and objects of the

10 present invention will become apparent to one skilled in
the art after evaluation of the specification, claims and
drawings.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

Fig. 1 is the nucleotide sequence (SEQ ID NO:2) and deduced amino acid sequence (SEQ ID NO:1) of the P. furiosus extracellular α -amylase gene.

Fig. 2 is a sequence alignment of P. furiosus (Pfu) (SEQ ID NO:1) and B. licheniformis (Bli) (SEQ ID NO:3) extracellular α -amylases.

Fig. 3A, B, and C illustrate P. furiosus extracellular α -amylase behavior on 12% polyacrylamide native gel (A), SDS gel (B), and starch-containing SDS gel (C).

Fig. 4 demonstrates TAKA-THERM α -amylase behavior on (A) 12% SDS-PAGE and (B) starch-containing 12% SDS-PAGE.

Fig. 5 is a graph of the effect of temperature on the activities of *P. furiosus* extracellular α -amylase (\blacksquare) and TAKA-THERM (\blacksquare).

Fig. 6 illustrates the influence of pH on P.

furiosus α -amylase (\blacksquare) and TAKA-THERM (O) activities.

Fig. 7 is a graph of thermostabilities of the recombinant *P. furiosus* extracellular α -amylase (\blacksquare , \blacksquare) and TAKA-THERM (x, \square) in the absence (\blacksquare , \blacksquare , \square) or presence (x) of 5 mM Ca²⁺ at 90°C (x, \square , \blacksquare) or 98°C (\blacksquare).

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BEST MODES FOR CARRYING OUT THE INVENTION

The present invention is a preparation of α -amylase enzyme, wherein the enzyme has an optimal activity temperature of 100°C. Preferably, this enzyme is isolated from *Pyroccus furiosus* and, most preferably, has the amino acid sequence of SEQ ID NO:1.

The Examples below and Dong, et al. (Applied and Environmental Microbiology, 63[9]:3569-3576, September 1997, hereby incorporated by reference) describe the purification of the α -amylase of the present invention from *Pyroccus furiosus*. Applicants envision that the α -amylase of the present invention may be purified from other hyperthermostable organisms.

The present invention is also a method of producing the α -amylase described above. Most preferably, the method would involve using a DNA sequence encoding the enzyme, such as that described in SEQ ID NO:2, in a genetic construct to express the protein in a host organism.

The DNA sequence encoding the enzyme may also be created by genetic engineering methods known to one of skill in the art. For example, applicants have provided a sequence for the cloned gene from Pyrococcus furiosus, and one may use this sequence to create primers capable of amplifying the gene from Pyrococcus furiosus genomic DNA. Once one has recloned the gene from Pyrococcus furiosus, one may place this gene in an appropriate expression vector and express the α -amylase protein in an appropriate host organism.

One of skill in the art would realize that SEQ ID NO:2 is not the only nucleotide sequence that could encode an α -amylase of the present invention. One may make modifications, deletions and additions to this sequence and still encode a functionally equivalent protein. (By "functionally equivalent, we mean an α -amylase enzyme meeting the criteria defined below at (1),

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(2) and (4).) For example, the region upstream of residue 118 and downstream of residue 1497 may be deleted because this region does not encode the α -amylase protein. Preferably, the DNA sequence of the present invention encodes the protein sequence of SEQ ID NO:1 or SEQ ID NO:1 with conservative functionally equivalent substitutions.

The enzyme of the present invention can be defined by the following characteristics:

- (1) The enzyme of the present invention has an optimal temperature of between 95 and 105°C. Preferably, the optimal temperature is 100° C. The Examples below and Dong, et al. (supra) describe the determination of maximal enzymatic activity of an α -amylase by performing standard enzyme assays at different temperatures. One would examine a candidate enzyme in the same manner.
 - (2) The enzyme of the present invention has a half-life at 98°C of 12 to 14 hours, preferably 13 hours. The Examples below and Dong, et al. (supra) describe methods of determing half-life.
 - (3) Preferably, the enzyme of the present invention has an amino acid sequence of SEQ ID NO:1. However, Applicants envision that conservative or non-conservative substitutions and deletions or additions to SEQ ID NO:1 could result in a functionally equivalent enzyme.
 - (4) The enzyme of the present invention preferably has a pH optimal of 5.5-6.0. The Examples below and Dong, et al. (supra) describe techniques for determining optimal pH.
- By "preparation" we mean an enzyme purification whereby the α -amylase is substantially purified from its host organism. A preparation will have a specific activity of at least 350 μ/mg at 98°C. Preferably, a purified enzyme would have a specific activity of at least ~3,500 U/mg at 98°C.

EXAMPLES

The Examples report the characterization of a hyperthermostable P. furiosus extracellular α -amylase. Its gene was cloned and expressed in E. coli and its sequence was determined. The recombinant enzyme was purified and characterized. Its catalytic and stability properties were compared to those of the commercial B. $licheniformis\ \alpha$ -amylase (TAKA-THERM).

1. Materials and Methods

10 Bacterial strains and growth conditions

P. furiosus DSM 3638 was cultivated as described previously (15) at 90°C \pm 2°C under anaerobic conditions. Cells were harvested in the stationary growth phase and stored at -20°C before use. Escherichia coli Sure strain (Stratagene, La Jolla, CA) was used as plasmid host and grown in LB medium at 37°C. Ampicillin (100 μ g/ml) was added when required. Plasmid pUC18 (Pharmacia Piscataway, NJ) was used as cloning and sequencing vector.

20 Library construction and screening

P. furiosus chromosomal DNA was prepared as reported (3). The chromosomal DNA was partially digested with restriction enzyme Sau3A. Plasmid pUC18 cut with BamHI and dephosphorylated was ligated with the 4-8 kb DNA fragments isolated by a 10-40% sucrose gradient. The ligation mixture was transformed into E. coli Sure by electroporation and the bacteria were plated on 1.5% agar LB ampicillin plates. After 16-20 hours incubation at 37°C, colonies were replicated onto a new set of LB ampicillin plates containing 1% phytagel instead of agar and 0.2% soluble starch. After overnight growth, the plates were incubated at 80°C for 8-10 hours. Amylase activity was detected by flooding the plates with I₂/KI.

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Nucleotide sequence determination

Restriction analysis and plasmid DNA purification were performed as reported (3). Nested deletions for sequencing were generated on both sides of the insert according to Henikoff (20). Sequences were analyzed in both directions by the dideoxy chain termination technique (36) using Sequenase version 2.0 T7 DNA polymerase sequencing kit (U. S. Biochemicals, Cleveland, OH) and ThermoSequenase kit (Amersham Life Science, Arlington Heights, IL). Sequencing data were analyzed using the GCG Sequencing Analysis Software Package V 7.0 The amino acid sequence of P. furiosus extracellular α -amylase was compared with other amylolytic enzymes available through the GenBank/EMBL Data Bank (IntelliGenetics Inc., Mountain View, CA). pairs of oligonucleotides (pair 1:5'-CAAATGTCACGTTGT ATGG-3', SEQ ID NO:4 and 5'-GAGAGTGGTGCAAAGGTC-3', SEQ ID NO:5 and pair 2: 5'-CTGGTGGTGACCTAGAATG-3', SEQ ID NO:6 and 5'-TATCTGTGTCATGATTGGC-3', SEQ ID NO:7) identical to

different sequences of the pS4 insert were synthesized and used as primers for PCR with *P. furiosus* genomic DNA as template. The PCR products were analyzed on agarose gels and sequenced. Oligonucleotides were synthesized by the Michigan State University Macromolecular Facility.

25 Nucleotide sequence accession number

The GenBank accession number for the sequence published in this paper is AF001268.

Site-directed mutagenesis

The initiation codon (GTG) of the P. furiosus

30 extracellular α-amylase gene was changed to ATG using the QuikChange™ Site-Directed Mutagenesis kit (Stratagene, La Jolla, CA) with primers 5'-GAGGTGATCACATGAACATAAAG

AAATIAACACC-3' (SEQ ID NO:8) and 5'-GGTGTTAATTTCTTTAT GTTCATGTGATCACCT-3' (SEQ ID NO:9).

Enzyme purification

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All purification steps were performed at room temperature under aerobic conditions. When expressed in $E.\ coli$, the recombinant $P.\ furiosus$ extracellular α -amylase was not secreted into the medium. Cells carrying the recombinant plasmid pS4 were grown in LB ampicillin. Cell homogenate was prepared by passing through a French press cell at 15,000 lb/inch². After heat treatment at 80°C for 15 min, the cell homogenate was centrifuged at 16,3000 x g for 20 minutes. The enzyme was precipitated by adding 60% $(NH_4)_2SO_4$ to the supernatant, and the pellet was resuspended in 50 mM sodium acetate buffer at pH 6.0.

The concentrated crude enzyme was loaded onto a Phenyl-Sepharose (Pharmacia Fine Chemica AB, Uppsala, Sweden) column (1.5 x 18 cm) equilibrated with 50 mM acetate buffer (pH 6.0). The column was washed with the same buffer, then with 50 mM Tris-HCl (pH 8.0). enzyme was eluted with 6 M urea in 20 mM Tris-HCl (pH 9.4). After concentration in an ultrafiltration cell equipped with a 30,000 molecular weight cut-off membrane (Amicon, Beverly, MA) and dialysis against 50 mM Tris-HCl (pH 6.0), the enzyme was loaded onto a Phenyl-Sepharose column (1.5 x 18 cm) equilibrated with 50 mM Tris-HCl (pH The column was washed with 50 mM Tris-HCl at pH 6.0, then at pH 8.0, and pH 9.4. Finally, the enzyme was eluted with 6 M urea in 20 mM Tris-HCl (pH 9.4). fractions with α -amylase activity were pooled and concentrated by ultrafiltration (see above).

The concentrated enzyme was loaded onto a Sephacryl S200 (Pharmacia Fine Chemica AB, Uppsala, Sweden) column (1.5 x 80 cm) equilibrated with 20 mM Tris-HCl buffer (pH 9.4) containing 5% glycerol. The active fractions were concentrated by ultrafiltration (see above) and dialyzed against 50 mM sodium acetate buffer (pH 5.6) (buffer A). Commercial TAKA-THERM L-340 α -amylase (TAKA-THERM) from B. licheniformis, a gift from Genencor International Inc.

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(Rochester, NY), was dialyzed against 50 mM sodium acetate buffer (pH 6.0).

The NH-terminus of the recombinant P. furiosus α -amylase was sequenced by the Michigan State University Macromolecular Facility.

Enzyme assays

P. furiosus extracellular α -amylase activity was determined by measuring the amount of reducing sugar released during enzymatic hydrolysis of 1% soluble starch in buffer A at 98°C for 15 minutes. A control without enzyme was used. The amount of reducing sugar was measured by a modified dinitro salicylic acid method (5). One unit of amylase activity was defined as the amount of enzyme that released 1 μ mol of reducing sugar as glucose per minute under the assay conditions. TAKA-THERM was assayed at 90°C in 50 mM sodium acetate buffer (pH 6.0) containing 0.5 mM Ca²+ (buffer B). Other conditions were the same as above. Protein concentration was determined using the Bio-Rad protein assay kit (Bio-Rad, Richmond, CA) with bovine serum albumin as standard.

Molecular mass determination

A 0.5 x 45 cm column containing Sephacryl S200 was equilibrated with 50 mM Tris-HCl buffer (pH 7.5) containing 0.2 M NaCl. The purified sample and marker proteins (i.e., carbonic anhydrase [29,000], bovine serum albumin [66,000] alcohol dehydrogenase [150,000], and Blue Dextran [2,000,000] were applied to the column at the flow rate of 7 ml/h. Elutions of the marker proteins and the recombinant P. furiosus extracellular α -amylase were followed by 280 nm-UV detection and activity assay.

Gel-electrophoresis

Protein samples were analyzed by sodium dodecyl sulfate-polyacrylamide gel electrophoresis (SDS-PAGE) containing 12% polyacrylamide (27). Protein samples were

denatured by incubation with denaturing buffer (2% SDS and 0.64 M mercaptoethanol, final concentrations) at different temperatures in water or silicon oil baths for varying periods. Low molecular weight protein markers (Bio-Rad, Richmond, CA) were used as standards. polyacrylamide gel electrophoresis was performed in the same conditions as above except for the absence of SDS in the buffer system and in gel. Samples were heat treated in 0.1 M acetate buffer (pH 5.6) at different temperatures before loading. Proteins were stained by Coomassie Brilliant Blue R-250. For activity staining, 0.66% soluble starch was added during SDS-polyacrylamide gel preparation. After electrophoresis, starch-containing gels were washed with buffer A and incubated at 90°C for 10 minutes in buffer A. activity was visualized by flooding with a I2/KI solution. Gels containing TAKA-THERM were washed with buffer B and incubated at 80°C for 10 minutes in buffer B. Other

20 Analysis of hydrolysis products

conditions were the same as above.

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The recombinant α -amylase (2.5 U/ml) was incubated at 90°C with 1% (wt/vol) soluble starch, pullulan, glycogen, amylose, amylopectin, or oligosaccharides. Samples were withdrawn after varying periods. Hydrolysis 25 products were analyzed by high-performance anion exchange chromatography with pulse amperometric detection (HPAEC-PAD) and CarboPac PAI column (4 mm x 250 mm) (Dionex system). Hydrolysis products were identified and quantified using the PEAK II computer software (SRI 30 Instruments, Torrance, CA). Glucose (G_1) , maltose (G_2) , maltotriose (G_3) , maltotetraose (G_4) , maltopentaose (G_5) , maltohexaose (G_6) , and maltoheptaose (G_7) were the standards. Starch, pullulan, glycogen, amylose, amylopectin, and oligosaccharides were also incubated with TAKA-THERM (2.5 U/ml) at 80°C in buffer B, and 35 hydrolysis products were analyzed for comparison.

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pH and temperature studies

The optimal pH for P. furiosus extracellular α -amylase activity was determined at 98°C in 50 mM acetate buffer (pH 3.5-4.6) and 50 mM Tris-HCl buffer (pH 6-11). All pHs were adjusted at room temperature and corresponding pHs at high temperatures were calculated using $\Delta pKa/\Delta T^{\circ}C = 0.000$ and -0.031 for acetate and Tris, respectively (30). TAKA-THERM was assayed at 90°C in the same buffers in the presence of 0.5 mM Ca²⁺.

The temperatures of maximal activity of P. furiosus α -amylase and TAKA-THERM were determined by performing standard enzyme assays at different temperatures.

For stability studies at high temperatures, both enzymes were EDTA-treated. They were first dialyzed extensively against buffer A (P. furiosus α -amylase) or buffer B without Ca^{2+} (TAKA-THERM) containing 2 mM EDTA, then twice against the same buffers without EDTA. Enzyme thermal inactivation studies were performed by incubating 1 ml Gas Chromatography tubes (Alltech Associates,

Deerfield, IL) that contained 800 μ l purified enzyme in 0.1 M acetate buffer (pH 5.6 for the P. furiosus α -amylase and pH 6.0 for TAKA-THERM) in the presence or absence of 5 mM Ca²+ at 90°C or 98°C. After various incubation periods, samples were withdrawn and tested for residual α -amylase activity under each enzyme's standard assay conditions.

 α -amylase overexpression in E. coli

The P. furiosus α-amylase gene was amplified by PCR without its signal peptide. Oligonucleotide

5'-AGCTAGCTTGGAGCTTGAAGAGGGAG-3' (SEQ ID NO:10) was used as forward primer. Sequence AAATCA encoding the two N-terminal residues Lys-Tyr was substituted by GCTAGC, encoding Ala-Ser and creating an NheI site.

Oligonucleotide 5'-ACTCGAGACCACAATAACTCCATACGGAG-3' (SEQ ID NO:11) was used as reverse primer. Sequence GITGGG (SEQ ID NO:12) encoding the C-terminal residues Val-Gly

was substituted by CTCGAG (SEQ ID NO:13), encoding Leu-Glu and creating a XhoI site. The amplified gene was cloned in pCR2.1 (Invitrogen, Carlsbad, CA) and its sequence was verified. It was then subcloned in pET21 (Novagen, Madison, WI), yielding recombinant plasmid 5 In this construct, P. furiosus α -amylase is expressed with a (His), C-terminal tail that allows its purification by Ni-NTA resin affinity chromatography. Recombinant plasmid pET213 was transformed in E. coli BL21(DE3) (Novagen, Madison, WI). BL21(DE3) (pE1213) was 10 grown in LB medium to the end of the exponential phase and T7 RNA polymerase-dependent expression was induced by isopropyl-β-D-thiogalactopyranoside (IPTG) (6 mM final concentration). After three hours induction, cells extracts were prepared and analyzed by SDS-PAGE and 15 activity assay.

2. Results

Cloning and sequencing of the gene encoding P. furiosus extracellular α -amylase

20 Among about 10,000 clones screened on starch-containing plates, two colonies developed a clear halo. Both transformants expressed thermostable α amylase activity but no pullulanase activity. They both constitutively expressed the α -amylase in a starch-free 25 medium in the absence of isopropyl- β -Dthiogalactopyranoside (IPTG), the inducer of the lac promoter. The two recombinant plasmids were shown by restriction analysis to contain overlapping inserts. smallest, pS4, carried a 2.7 kb insert, and was selected 30 for further studies. Plasmid pS4's insert was sequenced To confirm that the insert corresponded to P. entirely. furiosus genomic DNA, two pairs of oligonucleotides corresponding to different pS4 sequences were used as primers in PCR reactions. With P. furiosus genomic DNA 35 as template, the sequences of the PCR products were identical to the corresponding sequences in the pS4

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insert, indicating that the insert did, indeed, come from P. furiosus chromosomal DNA. The pS4 insert contained a single complete open reading frame (ORF1) (Fig. 1).

Fig. 1 is the nucleotide sequence and deduced amino acid sequence of the P. furiosus extracellular α -amylase gene. Referring to Fig. 1, the NH-terminus of the recombinant protein is underlined with asterisks. The signal peptide is in italics. Putative promoter sequence, ribosome binding site (RBS), initiation codon, and transcription termination sequence are in bold. The -35 and -10 regions potentially recognized as E. coli promoters are underlined. The four conserved regions are framed and numbered.

The 491-residues polypeptide encoded by ORF1 showed an overall 35.7% identity to $B.\ licheniformis\ \alpha$ -amylase (Genbank accession no. m38570), indicating that ORF1 encoded the α -amylase expressed by pS4. The N-terminal sequence of the $P.\ furiosus$ recombinant α -amylase was determined. It was identical to residues KYLEL located 58-62 residues downstream of ORF1's first ATG (Fig. 1).

Since most α -amylases, including the B. licheniformis enzyme, are extracellular enzymes, we checked if ORFl's 57 first residues could correspond to a signal peptide. The 26-residues stretch located just upstream of the KYLEL sequence (Fig. 1) showed all the characteristics of a prokaryotic signal peptide (Watson, 1984). It showed 66.7% and 57.7% similarity to P. furiosus (15) amylopullulanase and pyrolysin (46) signal peptides. This 26-residues sequence starts with a valine encoded by GTG (Fig. 1).

At least two *Pyrococcus* genes, the genes for *P*. furiosus intracellular α -amylase (26) and *P*. woesei glyceraldehyde-3 phosphate dehydrogenase (48), have been shown to have a GTG start codon. Several arguments tend to confirm that this new *P*. furiosus α -amylase gene also starts with GTG. (i) The similarity with *B*. licheniformis α -amylase clearly starts at the level of

this residue, at the N-terminus of the B. licheniformis α -amylase signal peptide (Fig. 2). (ii) The sequence GGAGGT located 5 nt upstream of the "starting GTG" (Fig. 1) represents a putative ribosome binding site (RBS). This sequence is identical to the P. furiosus maltose-regulated (34) mlrA and pyrolysin (46) genes's RBS's. No putative RBS could be identified upstream of any of the two ATG's preceding the "starting GTG". 52 nt upstream of the "starting GTG" (but downstream of the two ATG's) the sequence TTTATA (Fig. 1) is identical 10 to the consensus defined as box A in archaeal promoters (iv) Since GTG is rarely used as starting codon in E. coli genes, the "starting GTG" was mutagenized into ATG. Expression of the mutant enzyme in E. coli 15 increased eight times compared to the wild-type enzyme (not shown). All these evidences showed that ORF1 encoded a P. furiosus extracellular α-amylase containing a 26-residues signal peptide. ORF1 stop codon was immediately followed by a 19-residues stretch of 20 pyrimidines containing the sequence TTTTCT typical of archaeal transcription termination signals (33). truncated ORF's (not shown but in Genbank) were detected upstream and downstream of ORF1, in the opposite orientation. Neither of them showed significant homology

The G+C content of this new P. furiosus α -amylase gene was 41.9%, slightly higher than the value (38%) reported for the total genome (16). As has been seen in other genes sequenced from hyperthermophiles, A and T were the preferred bases (62%) in the third position of codons (48). Proline and threonine codons ending with G were rarely used. Like other reported hyperthermophilic archaeal protein genes (39), AGG and AGA arginine codons were strongly preferred. Interestingly, P. furiosus extracellular α -amylase contained five cysteines.

to any sequence present in the GenEMBL database.

Archaeal genes can generally not be directly expressed from their own promoters in *E. coli*. The two

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sequences TTCACA N17 TTATAT and TTTATA N17 TACATT located 80-52 and 58-29 nt upstream of the GTG start codon, respectively, are close to the *E. coli* consensus promoter sequence. One of them is probably responsible for *P. furiosus* α-amylase gene expression in *E. coli*.

Comparison of P. furiosus and B. licheniformis $\alpha\text{-amylase}$ sequences

P. furiosus extracellular α -amylase showed 45-56% similarity and 20-35% identity to eubacterial α -amylases and other enzymes of the α -amylase family (e.g., neopullulanase, pullulanase, isoamylase, amylopullulanase) (not shown). The closest enzyme was B. licheniformis α -amylase (55.7% similarity and 35.7% identity) (Fig. 2).

15 Fig. 2 is a sequence alignment of P. furiosus (Pfu) (SEQ ID NO:1) and B. licheniformis (Bli) (SEQ ID NO:3) extracellular α -amylases. Vertical lines and columns denote identical and similar residues, respectively. Numbering starts after the signal peptides. 20 peptides are in italics. The four active site conserved regions are in bold. (α/β) Barrel (domain A) and domain B are framed and shadowed, respectively. Underlined sequences correspond to the secondary structures in the B. licheniformis α -amylase (α/β) barrel, as described by 25 Machius, et al. (28). Corresponding secondary structures are indicated under the sequence. B. licheniformis α amylase residues involved in Ca²+ (*) and Cl (●) (28) are indicated under and above the sequence, respectively.

Conservation was not uniform along the whole sequence. In particular, the sequences corresponding to the (α/β) barrel domains (or domains A), domains B, and domains C showed 40%, 22%, and 30% identity, respectively. P. furiosus α -amylase is 10% shorter than the B. licheniformis enzyme. P. furiosus α -amylase domains A, B, and C were 9%, 29%, and 17% shorter, respectively, than the corresponding domains in the B. licheniformis enzyme. In the best conserved domain, the

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 (α/β) barrel, most secondary structures were conserved, with the exception of helices α_3 and α_4 which were significantly shorter in the *Pyrococcus* enzyme (Fig. 2).

Another striking difference in the (α/β) barrel was the presence of two nine-residues deletions in loops $B_7 \rightarrow \alpha_7$ and $B_8 \rightarrow \alpha_8$ of the *Pyrococcus* enzyme (Fig. 2). The four active site consensus regions characteristic of the α -amylase family were present in the *P. furiosus* α -amylase (Fig. 2). From the three *B. licheniformis* α -amylase residues (Asn104, Asp200, and His235) involved in Ca_2 binding (28), only Asn104 was conserved in the *Pyrococcus* enzyme (Fig. 2). Interestingly, the two strictly conserved *B. licheniformis* α -amylase residues involved in chloride binding (Arg229 and Asn326) are present in the *Pyrococcus* enzyme (Fig. 2).

The amino acid compositions of the two enzymes (not shown) differed in two ways. (i) The P. furiosus enzyme was more negatively charged (net charge of -21) than the B. licheniformis enzyme (net charge of -8). This difference is mainly due to a lower number of Lys plus Arg residues in the P. furiosus enzyme (35 compared to 54 in the B. licheniformis enzyme), and is probably responsible for the two-units difference between the enzymes's isoelectric points (pIs of 4.78 and 6.83 for P. furiosus and B. licheniformis enzymes, respectively). (ii) The P. furiosus enzyme contained 5% more aromatic residues (18.5% against 13.7%) than the B. licheniformis enzyme.

P. furiosus extracellular α -amylase was also compared to the two other P. furiosus amylolytic enzymes sequenced so far, the P. furiosus intracellular α -amylase (26) and amylopullulanase (15). No significant similarity was found with either of these enzymes.

Purification of the P. furiosus extracellular α -amylase The P. furiosus extracellular α -amylase was very thermostable. It did not lose any activity when the E.

coli cell homogenate was treated at 100°C for 20 minutes. However, more than 50% of its activity was lost after centrifugation due to coprecipitation of the enzyme with cell debris and other denatured proteins. The precipitated enzyme remained active and was detected after resuspending the precipitate. Triton X-100 did not significantly prevent the protein from coprecipitating. To reduce coprecipitation, the cell homogenate was heated to 80°C for 15 minutes.

The α-amylase was so hydrophobic that it was directly absorbed onto the Phenyl-Sepharose column in the absence of any salt. The hydrophobic interaction was weakened by raising the buffer pH. The enzyme was totally eluted by 6 M urea at pH 9.4. The purified α-amylase displayed one protein band on native polyacrylamide gel (Fig. 3A) and had a specific activity of 3900 U/mg at 98°C.

Properties of the P. furiosus extracellular α -amylase vs TAKA-THERM

The approximate molecular weight of the recombinant *P. furiosus* extracellular α-amylase was 100,000 as estimated by gel filtration. This value was just twice the molecular weight calculated according to its deduced polypeptide sequence, indicating that the protein was a homodimer.

Experiments were initiated to test whether the α -amylase was active as a dimer or a monomer. Fig. 3 illustrates P. furiosus extracellular α -amylase behavior on 12% polyacrylamide native gel (A), SDS gel (B), and starch-containing SDS gel (C). Referring to Fig. 3, A: Protein sample was not denatured before loading, and B and C: Protein samples were treated in denaturing buffer at 60°C (lanes 1), 90°C (lane 2), 100°C (lane 3), or 110°C (lanes 4) for 10 minutes before loading. Gels A and B were stained by coomassie blue. Gel C was stained for α -amylase activity.

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Native gel showed one protein band (Fig. 3A). On SDS-PAGE, when denaturing temperatures were under 60°C the protein remained dimeric with an apparent molecular weight (MW) of 66,000. If denaturation was performed at 90°C or above, a 44,000 MW protein band appeared. This MW was lower than the 52,000 MW expected from the sequence. At 110°C , all the dimeric enzyme had dissociated into monomers of 44,000 MW along with protein degradation products. Both the dimer and monomer showed α -amylase activity (Fig. 3C). Due to the affinity of the dimeric enzyme for starch, the dimer migrated slower on starch-containing SDS gel than on SDS gel in the absence of starch. A low molecular weight protein band appeared at the bottom of SDS gels from protein degradation. Protein degradation in SDS buffers was also observed with

other proteins (25).

TAKA-THERM was more sensitive to denaturation than the *P. furiosus*. During denaturation at or below 60°C, the protein retained its dimeric form with an apparent molecular weight of 122,000. Denaturing the enzyme at

90°C led to complete dissociation into monomers that migrated at 59,000 (Fig. 4A). TAKA-THERM only displayed α -amylase activity as a dimer (Fig. 4B).

Fig. 4 demonstrates TAKA-THERM α -amylase behavior on (A) 12% SDS-PAGE and (B) starch-containing 12% SDS-PAGE. Protein samples were treated in denaturing buffer at 60°C (lanes 1), or 90°C (lanes 2) for 10 minutes before loading. Gel A was stained by coomassie blue and gel B was stained for α -amylase activity.

Fig. 5 demonstrates the effect of temperature on the activities of *P. furiosus* extracellular α -amylase (\blacksquare) and TAKA-THERM (\blacksquare). TAKA-THERM was assayed in the presence of 0.5 mM Ca²⁺. *P. furiosus* α -amylase displayed no activity at room temperature.

Referring to Fig. 5, α -amylase activity increased with temperature up to an optimum at 100°C. TAKA-THERM showed about 22% activity at room temperature and reached

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its highest activity at 90°C. Both Arrhenius plots were linear (Fig. 5, inset). Activation energies were 70 kJ mole¹ and 17 kJ mole¹ for the P. furiosus α -amylase and TAKA-THERM, respectively, as calculated from the Arrhenius equation: $Ln(k) = B - E_{act}/RT$ (where k = rate constant; B = constant; $E_{act} = activation$ energy; R = molar gas constant [8.314 J mol¹ K¹]; and T = absolute temperature). Unlike TAKA-THERM's activity which increased by approximately 10% in the presence of 0.5 mM Ca^{2+} , the Pyrococcus enzyme did not require Ca^{2+} for activity.

The P. furiosus extracellular α -amylase had a lower optimal pH than TAKA-THERM (Fig. 6). Fig. 6 illustrates the influence of pH on P. furiosus α -amylase (\bullet) and TAKA-THERM (O) activities. P. furiosus α -amylase was assayed at 98°C without Ca²+, whereas TAKA-THERM was assayed at 90°C in the presence of 0.5 mM Ca²+.

The Pyrococcus enzyme showed 80% activity or more between pHs 4.5-7.0, with an optimal pH around 5.5-6.0. TAKA-THERM was optimally active around pH 7.0-8.0.

Fig. 7 compares the thermostabilities of the recombinant *P. furiosus* extracellular α -amylase (\blacksquare , \blacksquare) and *TAKA-THERM* (x, \square) in the absence (\blacksquare , \blacksquare , \square) or presence (x) of 5 mM Ca²⁺ at 90°C (x, \square , \blacksquare) or 98°C (\blacksquare).

The *Pyrococcus* enzyme's inactivation time courses in the presence and absence of Ca²⁺ (not shown) were identical at the two temperatures tested (90 and 98°C). Ca²⁺, however, strongly stabilized TAKA-THERM. At 90°C, its half-life increased more than 20-fold in the presence of 5 mM Ca²⁺. One hour incubation at 98°C completely inactivated TAKA-THERM, even in the presence of 5 mM Ca²⁺.

Substrate specificity and hydrolysis product analysis

The P. furiosus extracellular α-amylase hydrolyzed a
wide variety of substrates such as soluble starch,
amylose, amylopectin, glycogen and oligosaccharides. The
enzyme did not hydrolyze pullulan, cyclodextrins,

sucrose, and maltose. α -Amylases can be classified into liquefying-type and saccharifying-type enzymes. Liquefying α-amylases have much wider commercial Table 2 compares the hydrolysis products 5 of P. furiosus and TAKA-THERM α-amylases. Taka-therm, the P. furiosus extracellular α -amylase was a liquefying enzyme. The main products of polysaccharide hydrolysis were G_2 - G_7 . A low amount of glucose was formed after long hydrolysis periods. The P. furiosus 10 extracellular α-amylase hydrolyzed long-chain oligosaccharides faster than shorter chain oligosaccharides, as interpreted from the quantitation of products formed after short versus long incubation times (Table 3).

15 α-amylase overexpression in E. coli

Since very little α-amylase was produced from plasmid pS4 (about 1 mg/liter culture), we developed a construct that expressed more enzyme. In plasmid pET213, P. furiosus α -amylase gene was cloned under the control 20 of the T7 promoter, without the sequence encoding its signal peptide. A band corresponding to a 45 kDa protein was observed on SDS-PAGE in crude extracts of BL21 (DE3) (pET213) cultures after IPTG induction (not This band was absent in crude extracts of 25 uninduced BL21(DE3)(pET213) cultures. 38,000 U α -amylase activity at 98°C were obtained per liter of IPTG-induced BL21(DE3) (pET213), corresponding to the expression of 10 $mg/liter \alpha$ -amylase.

3. <u>Discussion</u>

With the cloning and characterization of the P.

furiosus extracellular α -amylase described herein, three P. furiosus amylolytic enzymes--intracellular α -amylase (25; 26), extracellular α -amylase, and amylopullulanase (15)--have now been characterized. The new α -amylase appeared extracellular and belonged to the main family of

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 α -amylases, as opposed to the α -amylase characterized by Laderman, et al. (25; 26) which was intracellular and did not show any similarity to the α -amylase family. The new enzyme did not display any pullulanase activity, and its sequence was not related to P. furiosus amylopullulanase.

Koch, et al. (23) described an extracellular α -amylase activity present in the supernatant of P. furiosus cultures. The activity they described corresponded to two starch-degrading protein bands of 96 and 136 kDa on native polyacrylamide gel. It is not clear from their work if these two bands correspond to one or two separate enzymes and if the 96 kDa band is similar to the enzyme described here. It is unlikely that these bands are the P. furiosus amylopullulanase (8; 15), since no pullulanase activity was detected in Koch, et al.'s enzyme preparation (23).

Another member of the order Thermococcales, optimally growing at 80°C, Thermococcus profundus produced two extracellular amylases, amylases S and L (11). With a molecular mass of 42 kDa on SDS-PAGE, amylase S is an α-amylase optimally active at pH 5.5-6.0 and 80°C, and does not require Ca²+ for its activity. While no sequence is available for amylase S, its catalytic properties suggest that this enzyme is the counterpart in T. profundus of P. furiosus extracellular α-amylase. Amylase L, a bigger size enzyme, could correspond to the P. furiosus 136 kDa amylolytic enzyme detected by Koch, et al. (23).

We propose that the *P. furiosus* extracellular α amylase and amylopullulanase are involved in starch degradation. A putative integral membrane protein encoded by an ORF located upstream of the amylopullulanase gene (15) might participate in transporting the starch hydrolysis products inside the cells where an α -glucosidase hydrolyses them to glucose (12). Because starch is typically an extracellular compound, the function of *P. furiosus* intracellular

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 α -amylase is not clear. This enzyme can degrade starch down to glucose and maltose plus a mixture of oligosaccharides, most of them G_4 , G_5 , and G_6 . It is also able to synthesize G_4 and G_6 from maltose, and G_4 , G_5 , and G_6 from maltotriose (25). Its function might not be in starch catabolism. Several other starch-degrading hyperthermophilic eubacteria and archaea also contain two or more amylases. So far, though, all of them are extracellular (11; 18; 21; 23) or exposed on the cell surface (37).

The new P. furiosus α-amylase gene was preceded by a typical archaeal "TATA" box and a ribosome binding site. Generally, genes from hyperthermophilic archaea are not directly expressed in E. coli. Among all the genes 15 reported from hyperthermophilic archaea, only P. woesei (35) and P. furiosus (15) amylopullulanase genes, P. furiosus β -glucosidase (45), and β -mannosidase (4) genes were expressed in E. coli from promoters present in their upstream non-coding sequences. Sequences reminiscent of 20 -35 and -10 E. coli promoter sequences could be identified in front of most of these genes (see 15). of the two sequences reminiscent of E. coli promoters and located upstream of the P. furiosus α -amylase gene probably allows the α -amylase to be expressed in E coli. 25 This observation supports our earlier hypothesis (15) that direct expression of archaeal genes in E. coli requires a sequence reminiscent of an E. coli promoter.

The P. furiosus extracellular α -amylase is the first archaeal amylolytic enzyme described belonging to the α -amylase family. The characterization of extracellular α -amylases with similar properties from other hyperthermophilic archaea (11; 24) suggests that these enzymes also belong to the α -amylase family and that this enzyme family is widespread among the three kingdoms. A second α -amylase family composed so far of only two enzymes, the Dictyoglomus thermophilum AmyA α -amylase and the P. furiosus intracellular α -amylase, spreads already

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in two kingdoms, eubacteria (*D. thermophilum*) and archaea (*P. furiosus*). It is not excluded that enzymes from this family be found in eukaryotes as well.

The P. furiosus α -amylase described here showed a high identity level to the B. licheniformis α -amylase. It contained the four consensus regions typical of the α -amylase family. With the exception of helices α_3 and α_4 which were shorter, the secondary structures of the α/β barrel domain were well conserved, in particular the β strands and the β - α loops which are all located in the direct vicinity of the active site (Fig. 2). The least conserved domain was domain B which was 30% shorter than in B. licheniformis enzyme, and showed low sequence conservation (Fig. 2).

Since the P. furiosus extracellular α -amylase was 15 significantly more thermostable than the commercial TAKA-THERM enzyme from B. licheniformis, the two enzymes sequences were compared to look for potential stabilizing elements in the Pyrococcus enzyme. (i) The Pyrococcus enzyme was significantly more negatively charged (by 13 20 charge units) than the B. licheniformis enzyme. not clear how this difference can affect the enzyme stability. It might involve additional surface interactions with extracellular salts. This charge difference might affect the enzymes's optimum pH for 25 activity and stability more than their thermostability, There is indeed a two-pH-units difference between the two enzymes's pIs and also almost a two-pH-units difference between their optimum pHs for 30 activity (pH 5.5 and 7.5 for P. furiosus and B. licheniformis enzymes, respectively).

(ii) The *P. furiosus* enzyme contains 5% more aromatic residues (18.5% against 13.7%) than the *B. licheniformis* enzyme. Aromatic residues have been shown to form networks of potentially stabilizing aromatic interactions in some thermostable enzymes (38). The three-dimensional structure of the *Pyrococcus* enzyme is

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probably required to study the extent to which the additional aromatic residues create new stabilizing interactions in this enzyme.

- (iii) The P. furiosus enzyme is significantly shorter than its B. licheniformis counterpart. enzyme compactness has often been suggested as a thermostabilizing factor (10). The variation in heat capacity (ΔC_p) associated with protein unfolding is considered to be essentially related to the change in solvent accessible surface area (in particular the exposure of hydrophobic residues to water) (see 29). Because smaller native proteins have a smaller solvent-accessible surface area, their ΔC_n of unfolding are reduced, their stability curves are broader, and their melting temperatures are higher (see 29). areas affected by deletions in the Pyrococcus enzyme are mostly regions with little secondary structure or higher flexibility (i.e., the regions most susceptible to unfold first) such as loops $\beta_7 \rightarrow \alpha_7$ and $\beta_8 \rightarrow \alpha_8$ in the (α/β) barrel, or domain B, which is all together more susceptible to unfolding than the (α/β) barrel.
 - (iv) Two of the Ca^{2+} binding residues of B. licheniformis α -amylase (Asp200, and His235) are absent in the Pyrococcus enzyme. This absence is not surprising since the Pyrococcus enzyme does not require Ca^{2+} for either its activity or its stability. In the α -amylases whose three-dimensional structure has been solved, Ca^{2+} participates in stabilizing the interaction between the (α/β) barrel and domain B by creating an ionic bridge between the two domains (9; 28). Since domain B is poorly conserved and significantly shorter in P. furiosus α -amylase, and since Ca^{2+} is not required for the enzyme stability, a different type of interaction might exist between domains A and B in this enzyme, that does not involve a Ca^{2+} cation.
 - (v) Unlike the B. licheniformis enzyme which does not contain any cysteine residue, the P. furiosus α -

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amylase contains five cysteines, three in domain B and two in domain C. It is now well known that cysteine residues are among the residues most sensitive to degradation at high temperatures (44), and that they are usually rare in highly thermostable enzymes (48; 14) The presence of five cysteines in the *Pyrococcus* enzyme is, therefore, surprising Chung, et al. (11) reported that an accessible cysteine may be involved in T. profundus α -amylase catalysis. A similar situation can happen with the *Pyrococcus* enzyme if, as we think, the *Thermococcus* and *Pyrococcus* extracellular α -amylases are related.

Denaturation of the *P. furiosus* α -amylase dimer required harsh denaturing conditions. It required 2% SDS plus 0.64 M mercaptoethanol and temperatures above 90°C to dissociate into monomers. Unfolding was not complete, though, since the enzyme remained at least partially active. The apparently low MW of 44,000 (as compared to a 52,000 MW predicted from the sequence) observed for the monomer in these conditions might reflect the incomplete unfolding of the enzyme. Such a behavior was not observed with the *B. licheniformis* enzyme which, once it was dissociated into monomers, had an apparent 59,000 MW on SDS-PAGE identical to the 58,500 MW predicted from its sequence, and was completely inactive (Fig. 4).

Denaturation of the P. furiosus α -amylase dimer into the monomeric form occurred at temperatures twenty degrees higher than required for the TAKA-THERM enzyme. Notably, the monomer of P. furiosus α -amylase remained active, whereas the TAKA-THERM monomer was completely inactive. The apparent molecular weight of the P. furiosus extracellular α -Amylase dimer on SDS-PAGE was only 1.5 times higher than its monomer, indicating that the protein still retained its globular structure and moved faster on SDS-PAGE than expected from its actual molecular weight. This behavior was also observed with other proteins from hyperthermophiles (15; 35).

A P. woesei extracellular α-amylase has been purified and characterized by Koch, et al. (24). P. furiosus and P. woesei extracellular α-amylases are optimally active in the same conditions of pH and temperature and have similar resistance to thermal inactivation. Although the P. woesei enzyme was described as a 70,000 molecular weight enzyme--as indicated from migration on an SDS-PAGE--it could correspond to a dimeric enzyme showing an aberrant 10 behavior in these electrophoresis conditions. behavior was observed with the P. furiosus enzyme, when mild denaturation conditions were used. It migrated as a 66,000 molecular weight dimer, instead of a 52,000 P. furiosus and P. woesei extracellular αmonomer. Amylases seem to differ on two aspects. (i) The P. 15 woesei enzyme shows almost six-times less specific activity than the P. furiosus enzyme (667 versus 3900 U mg-1). (ii) Their amino acid compositions seem to be different. In particular, the P. furiosus enzyme 20 contains half the threonine residues present in the P. woesei enzyme. P. furiosus and P. woesei amylopullulanases were shown to be significantly different in a few aspects (15). Although these two organisms are considered very close, they still contain 25 quite different enzymes.

Table 2 summarizes the differences between extracellular α-Amylases from P.furiosus and B. licheniformis (TAKA-THERM). Starch liquefying requires using α-amylase at high temperatures (up to 110°C).

TAKA-THERM has a wide application in industry today. P. furiosus extracellular α-amylase showed promising properties over TAKA-THERM: (1) The enzyme displayed higher optimal temperature and thermostability than TAKA-THERM. Therefore, starch liquefying can be performed at very high temperatures without a risk of losing activity; (2) The enzyme had a low optimal pH (pH 5.5 versus pH 7.5). Thus, starch liquefying and saccharifying can be

operated under more similar pH conditions. (3) Unlike TAKA-THERM, Ca²⁺ was not needed for activity and thermostability. This could eliminate the ion-exchange step used to remove Ca²⁺ which is an inhibitor during high fructose syrup production via glucose isomerase. (4) The P. furiosus enzyme is about twice as active as TAKA-THERM.

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Table 1: Hydrolysis products of different substrates by the recombinant P. furiosus and Taka-therm $\alpha\text{-amylases}$

Substrate	Enzyme sources	Product (%)*							
		G ₁	G ₂	G ₃	G ₄	G ₅	G ₆	G,	> G ₇
Soluble	<i>P. furiosus</i>	2.0	27.5	18.2	12.1	16.4	16.0	11.4	5.0
Starch	Taka-therm	13.5	31.9	18.2	11.5	16.5	6.1	2.4	1.1
Glycogen	<i>P. furiosus</i>	1.0	15.7	14.9	14.7	15.4	15.1	7.8	15.3
	Taka-therm	9.9	26.4	13.7	12.6	14.6	5.8	4.9	12.9
Amylose	P. furiosus	2.4	41.7	23.2	11.4	11.9	9.5	0.0	0.0
	Taka-therm	15.4	37.5	22.1	10.3	14.6	0.0	0.0	0.0

*Incubation period was 46 hours.

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Table 2: P. furiosus α -amylase product specificity: comparison of the hydrolysis products of different oligosaccharides.

Substrate	Time Period (h)	Product/residual substrate (%)							
		G ₁	G ₂	G ₃	G ₄	G ₅	G ₆	G ₇	
Maltotetraose	0.83 46	0.0 0.2	2.3 25.2	13.0 24.7	84.8 49.5				
Maltopentaose	0.83 46	0.0 0.6	2.0 19.2	3.0 24.4	11.3 21.1	83.7 35.0			
Maltohexaose	0.83 46	0.1 1.6	1.5 18.3	1.8 18.2	2.0 14.5	14.2 19.2	80.4 28.1		
Maltoheptoase	0.83 46	1.2 3.64	4.2 32.6	0.9 12.4	1.7 14.0	9.1 23.0	15.6 13.5	67.4 0.9	

Table 3. Comparison of the general biochemical properties of the P. furiosus extracellular and B. licheniformis Taka-therm α -amylases

Properties	P. furiosus	TAKA-THERM	
Molecular weight	100,000	122,000	
Specific activity (U/mg)	3,900	2,000	
Subunit activity	Yes	No	
Optimal pH	5.5-6.0	7.0-8.0	
Optimal temperature	100°C	90°C	
Ca ²⁺ requirement	No	Yes	
Half-life at 98°C	13 h	<1 hr	
End product	G ₂ -G ₇	G₁-G ₆	

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SEQUENCE LISTING

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- (ii) TITLE OF INVENTION: HYPERTHERMOSTABLE α -AMYLASE
- (iii) NUMBER OF SEQUENCES: 13
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 (B) STREET: 411 East Wisconsin Avenue
 (C) CITY: Milwaukee

 - (D) STATE: Wisconsin (E) COUNTRY: U.S.A.

 - (F) ZIP: 53202-4497
- (v) COMPUTER READABLE FORM:
 - (A) MEDIUM TYPE: Floppy disk

 - (B) COMPUTER: IBM PC compatible
 (C) OPERATING SYSTEM: PC-DOS/MS-DOS
 - (D) SOFTWARE: PatentIn Release #1.0, Version #1.25
- (vi) CURRENT APPLICATION DATA:
 - (A) APPLICATION NUMBER:(B) FILING DATE:

 - (C) CLASSIFICATION:
- (viii) ATTORNEY/AGENT INFORMATION:

 - (A) NAME: Baker, Jean C.(B) REGISTRATION NUMBER: 35,433
 - (C) REFERENCE/DOCKET NUMBER: 660336.90641
 - (ix) TELECOMMUNICATION INFORMATION:
 - (A) TELEPHONE: (414) 277-5709 (B) TELEFAX: (414) 271-3552
- (2) INFORMATION FOR SEQ ID NO:1:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 460 amino acids
 (B) TYPE: amino acid

 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: protein
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:1:
 - Val Asn Ile Lys Lys Leu Thr Pro Leu Leu Thr Leu Leu Leu Phe Phe
 - Ile Val Leu Ala Ser Pro Val Ser Ala Ala Lys Tyr Leu Glu Leu Glu
 - Glu Gly Gly Val Ile Met Gln Ala Phe Tyr Trp Asp Val Pro Gly Gly
 - Gly Ile Trp Trp Asp His Ile Arg Ser Lys Ile Pro Glu Trp Tyr Glu
 - Ala Gly Ile Ser Ala Ile Trp Leu Pro Pro Pro Ser Lys Gly Met Ser

BNSDOCID: <WO_____9845417A1_l >

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450 455

(2) INFORMATION FOR SEQ ID NO:2:

- (i) SEQUENCE CHARACTERISTICS:
 (A) LENGTH: 1542 base pairs
 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single

 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: DNA (genomic)
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:2:

TTATTAGAT	TTTGACGTGC	GTTGATGAAC	ATTTATGTTC	ACATGATCAT	AACAGAAAAT	60
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AACATAAAGA	AATTAACACC	CCTCCTAACT	CTATTACTGT	TTTTTATAGT	ACTAGCAAGT	180
CCAGTAAGTG	CAGCAAAATA	CTTGGAGCTT	GAAGAGGGAG	GAGTTATAAT	GCAAGCATTC	240
PATTGGGATG	TTCCAGGGGG	AGGAATTTGG	TGGGATCATA	TAAGATCGAA	GATTCCTGAA	300
rggtatgaag	CTGGAATCTC	TGCAATATGG	CTACCTCCAC	CAAGCAAGGG	GATGAGTGGA	360
GGATATTCAA	TGGGCTACGA	TCCCTATGAT	TACTTTGATC	TCGGCGAGTA	CTACCAGAAG	420
GGAACTGTAG	AGACGCGTTT	TGGATCAAAA	GAAGAACTAG	TGAGATTGAT	ACAAACTGCC	480
CATGCCTATG	GAATAAAGGT	AATCGCCGAT	GTAGTTATAA	ACCACAGGGC	TGGTGGTGAC	540
CTAGAATGGA	ACCCCTTCGT	TGGAGATTAC	ACATGGACAG	ACTTTTCTAA	AGTTGCCTCA	600
GGAAATATA	CAGCTAACTA	TCTGGACTTC	CATCCAAACG	AGCTTCATTG	TTGTGACGAA	660
GGAACCTTTG	GAGGATTTCC	AGATATATGT	CATCACAAAG	AGTGGGATCA	GTACTGGCTA	720
rggaagagca	ATGAGAGTTA	TGCTGCTTAT	TTAAGAAGCA	TAGGATTTGA	TGGTTGGAGA	780
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FATCCAGCAT	ATGCGTTCAT	ATTGACATAT	GAGGGACAGC	CAGTAATATT	CTACAGGGAC	1140
ITTGAGGAAT	GGCTGAACAA	GGATAAGCTA	ATTAACCTCA	TTTGGATCCA	TGATCATTTG	1200
GCAGGAGGAA	GCACAACAAT	TGTCTACTAC	GACAACGATG	AGCTCATATT	TGTGAGAAAT	1260
GGAGATTCTA	GAAGGCCTGG	GCTTATAACT	TACATTAACT	TGAGCCCTAA	CTGGGTTGGT	1320
AGGTGGGTAT	ACGTTCCAAA	GTTTGCAGGG	GCTTGTATTC	ATGAATACAC	TGGAAACCTA	1380
GGAGGATGGG	TAGATAAAAG	AGTAGATAGT	AGCGGATGGG	TATACCTAGA	GGCACCACCT	1440
CACGATCCAG	CTAACGGCTA	CTATGGGTAC	TCCGTATGGA	GTTATTGTGG	TGTTGGGTGA	1500
CTTTTTCTTT	TTTCTTTTTA	ACAATGGGAG	AAGTGCAAAT	AC		1542

(2) INFORMATION FOR SEQ ID NO:3:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 510 amino acids
 (B) TYPE: amino acid
 (C) STRANDEDNESS: double

 - (D) TOPOLOGY: linear
- (ii) MOLECULE TYPE: protein

BNSDOCID: <WO_____9845417A1_I_>

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Thr	Trp 370	Phe	Lys	Pro	Leu	Ala 375	Tyr	Ala	Phe	Ile	Leu 380	Thr	Arg	Glu	Sei
Gly 385	Tyr	Pro	Gln	Val	Phe 390	Tyr	Gly	Asp	Met	Tyr 395	Gly	Thr	Lys	Gly	Asp 400
Ser	Gln	Arg	Glu	11e 405	Pro	Ala	Leu	Lys	His 410	Lys	Ile	Glu	Pro	Ile 415	Let
Lys	Ala	Arg	Lys 420	Tyr	Ala	Tyr	Gly	Ala 425	Gln	His	Asp	Tyr	Phe 430	Asp	His
His	Asp	11e 435	Val	Gly	Trp	Thr	Arg 440	Glu	Gly	Asp	Ser	Ser 445	Val	Ala	Asr
Ser	Gly 450	Leu	Ala	Ala	Leu	Ile 455	Thr	Asp	Gly	Pro	Gly 460	Gly	Ala	Lys	Arg
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Gly	Asn	Arg	Ser	Glu 485	Pro	Val	Val	Ile	Asn 490	Ser	Glu	Gly	Trp	Gly 495	Glu
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- (2) INFORMATION FOR SEQ ID NO:4:
 - (i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 19 base pairs
 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear

- (ii) MOLECULE TYPE: oligonucleotide
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO:4:

CAAATGTCAC GTTGTATGG

19

- (2) INFORMATION FOR SEQ ID NO:5:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 18 base pairs
 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: oligonucleotide
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:5:

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18

- (2) INFORMATION FOR SEQ ID NO:6:
 - (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 19 base pairs (B) TYPE: nucleic acid
 - (C) STRANDEDNESS: single
 - (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: oligonucleotide
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:6:

CTGGTGGTGA CCTAGAATG

19

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(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 19 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: oligonucleotide	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:7:	
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(2) INFORMATION FOR SEQ ID NO:8:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: oligonucleotide	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:8:	
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(2) INFORMATION FOR SEQ ID NO:9:	
(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 33 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: oligonucleotide	
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(ii) MOLECULE TYPE: oligonucleotide	
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(i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 29 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single (D) TOPOLOGY: linear	
(ii) MOLECULE TYPE: oligonucleotide	
(xi) SEQUENCE DESCRIPTION: SEQ ID NO:11:	
ACTCGAGACC ACAATAACTC CATACGGAG	29

BNSDOCID: <WO 9845417A1 I >

- (2) INFORMATION FOR SEQ ID NO:12:
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 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear
 - (ii) MOLECULE TYPE: oligonucleotide
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:12:

GTGGG

5

- (2) INFORMATION FOR SEQ ID NO:13:
 - (i) SEQUENCE CHARACTERISTICS:
 (A) LENGTH: 6 base pairs
 (B) TYPE: nucleic acid
 (C) STRANDEDNESS: single
 (D) TOPOLOGY: linear

 - (ii) MOLECULE TYPE: oligonucleotide
 - (xi) SEQUENCE DESCRIPTION: SEQ ID NO:13:

CTCGAG

CLAIMS

We claim:

- 1. A preparation of Pyrococcus furiosus extracellular α -amylase.
- 2. The preparation of claim 1, wherein the α -amylase has an optimal temperature of 100°C.
- 3. The preparation of claim 1, wherein the α -amylase has a pH optimum of 5.5-6.0.
- 4. The preparation of claim 1, wherein the α -amylase has a half-life at 98°C of between 12-14 hours.
- 5. The enzyme of claim 1, wherein the amino acid sequence of the enzyme comprises SEQ ID NO:1.
- 6. A preparation of α -amylase enzyme, wherein the enzyme has an optimal temperature of 100°C.
- 7. The enzyme of claim 6 wherein the enzyme has a pH optimum of 5.5-6.0.
- 8. The enzyme of claim 6, wherein the enzyme has a half-life at 98°C of 12-14 hours.
- 9. The enzyme of claim 6, wherein the enzyme has a molecular weight of 95,000-105,000, as measured by gel electrophoresis.
- 10. A method of hydrolyzing starch comprising the step of mixing starch and the α -Amylase of claim 1 under conditions suitable for enzyme activity, wherein the starch is degraded into G_2 - G_7 oligosaccharides.

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- 11. A method of hydrolyzing starch comprising the step of mixing starch and the α -Amylase of claim 6 under conditions suitable for enzyme activity, wherein the starch is degraded into G_2 - G_7 oligosaccharides.
- 12. A method of creating an α -amylase preparation comprising
- (a) obtaining a nucleotide sequence encoding an α -amylase, wherein the encoded enzyme has an optimal temperature of 100°C, and
- (b) placing the gene sequence into an expression vector, so that the sequence is expressed as a mature protein.
- 13. The method of claim 12 wherein the gene sequence is obtained from *Pyrococcus furiosus*.
- 14. The method of claim 13 wherein the gene sequence comprises residues 118 through 1497 of SEQ ID NO:2.
- 15. An isolated DNA sequence encoding an extracellular α -amylase, wherein the α -amylase has an optimal temperature of 100°C.
- 16. The sequence of claim 15 wherein the sequence is obtained from *Pyrococcus furiosus*.
- 17. The sequence of claim 16, wherein the sequence comprises SEQ ID NO:2.
- 18. The sequence of claim 16, wherein the sequence comprises residues 118 through 1497 of SEQ ID NO:2.

FIG.1

TTTATTAGATTTTGACGTGCGTTGATGAACATTTATG<u>TTCACA</u>TGATCATAACAGAAAAI -35 Box A RBS TTATATGTATCATCACCAGTGATACATTATGAGACTTTGGTGTATGGAGGTGATCACGTG -10/-35 121 AACATAAAGAAATTAACACCCCTCCTAACTCTATTACTGTTTTTTATAGTACTAGCAAGT $N\cdot I$ K K L T P L L T L L F F I V L A S 181 VSA.AKYLELEEGGVIMQAF TATTGGGATGTTCCAGGGGGAGGAATTTGGTGGGATCATATAAGATCGAAGATTCCTGAA KIP YWDVPGGGIWWDHIRS Y E A G I S A I W L P P P S K G M S G 361 421 GGAACTGTAGAGACGCGTTTTGGATCAAAAGAAGAACTAGTGAGATTGATACAAACTGCC V E T R F G S K E E L V R L I Q T CATGCCTATGGAATAAAGGTAATCGCCGATGTAGTTATAAACCACAGGGCTGGTGGTGAC INHRAGGD H A Y G I K V I A D V V CTAGAATGGAACCCCTTCGTTGGAGATTACACATGGACAGACTTTTCTAAAGTTGCCTCA LEWNPFVGDYTWTDFSKVAS GGGAAATATACAGCTAACTATCTGGACTTCCATCCAAACGAGCTTCATTGTTGACGAA K Y T A N Y L D F H P N E L H C C D 661 GGAACCTTTGGAGGATTTCCAGATATATGTCATCACAAAGAGTGGGATCAGTACTGGCTA TFGGFPDICHHKEWDQYWL G 721 TGGAAGAGCAATGAGAGTTATGCTGCTTATTTAAGAAGCATAGGATTTGATGGTTGGAGA KSNESYAAYLRSIGFDG 781 TTTGACTATGTTAAGGGCTATGGAGCTTGGGTTGTCAGAGACTGGCTTAATTGGTGGGGA VRDWLNWW V K G Y G A W V GGTTGGGCAGTTGGAGAGTACTGGGACACAAATGTAGATGCACTACTAAGCTGGGCATAT WDTNVDALLSWAY W A V G E Y V 901 AATAACAACATTCCAGCATTAGTCTATGCCCTACAAAACGGACAAACTGTAGTTTCGAGA N N I P A L V Y A L Q N G Q T V 1021 GATCCATTTAAGGCAGTAACTTTCGTTGCCAATCATGACACAGATATAATATGGAACAAG D P F K A V T F V A N H D T D I I W N K 1081 TATCCAGCATATGCGTTCATATTGACATATGAGGGACAGCCAGTAATATTCTACAGGGAC P A Y A F I L T Y E G Q P ν T F 1141 TTTGAGGAATGGCTGAACAAGGATAAGCTAATTAACCTCATTTGGATCCATGATCATTTG EEWLNKDKLINLIWIHDHL 1201 GCAGGAGGAAGCACAATTGTCTACTACGACAACGATGAGCTCATATTTGTGAGAAAT G G S T T I V Y Y D N D E L I F V R N 1261 GGAGATTCTAGAAGGCCTGGGCTTATAACTTACATTAACTTGAGCCCTAACTGGGTTGGT G D S R P G L I T Y I N L S P N W AGGTGGGTATACGTTCCAAAGTTTGCAGGGGCTTGTATTCATGAATACACTGGAAACCTA V Y V P K F A G A C I H E Y T 1381 GGAGGATGGGTAGATAAAAGAGTAGATAGTAGCGGATGGGTATACCTAGAGGCACCACCT V D S S G W V Y L E A P GWVDKR 1441 1501 CTTTTTCTTTTTTTTTAACAATGGGAGAAGTGCAAATAC

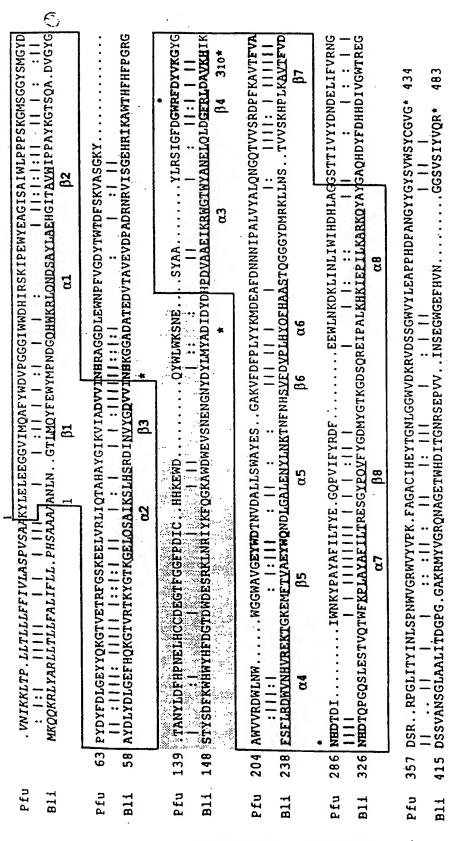


FIG. 2

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FIG. 3A



FIG. 3C



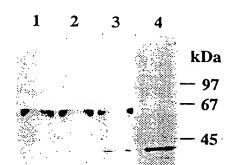




FIG. 4A

FIG. 4B



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Relative activity (%)

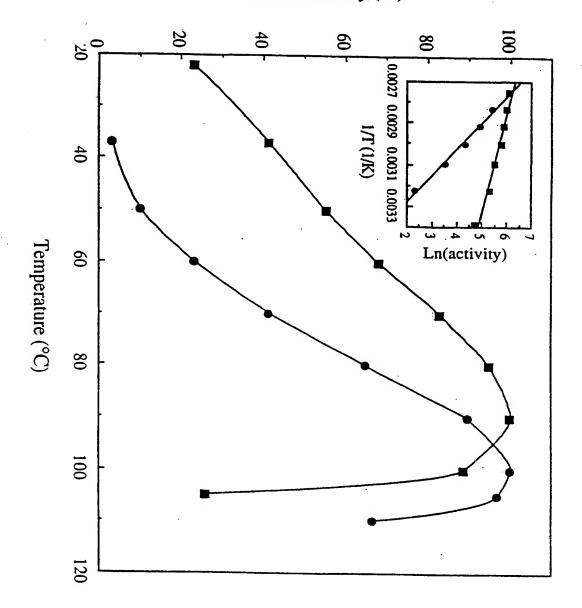


FIG. 5

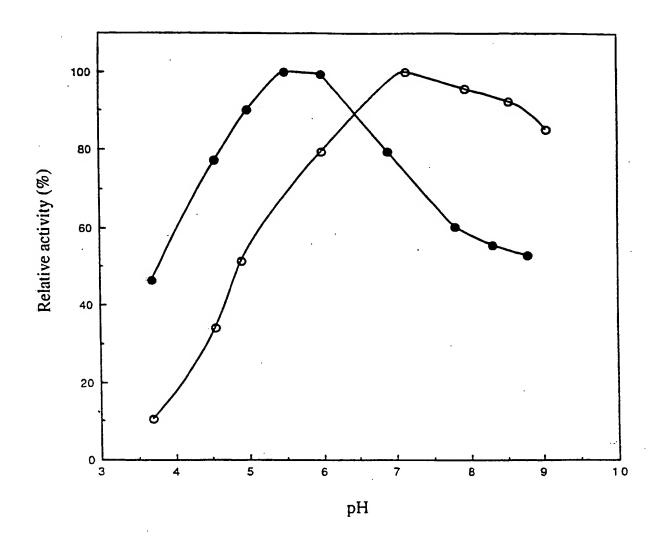


FIG. 6

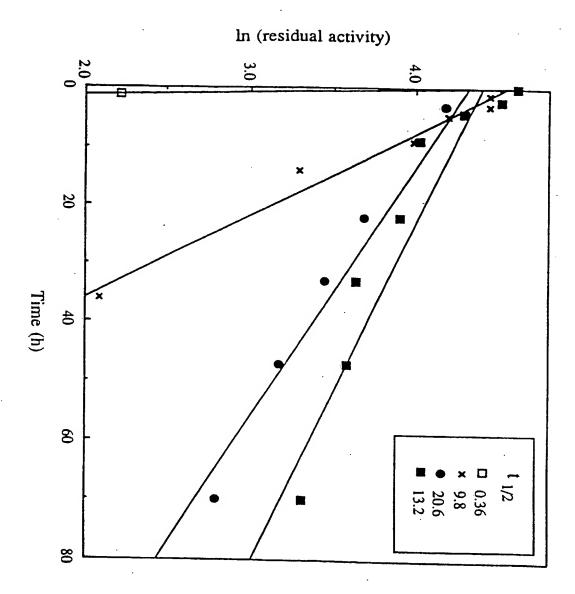


FIG. 7

INTERNATIONAL SEARCH REPORT

International application No. PCT/US98/07192

	SSIFICATION OF SUBJECT MATTER						
	C12N 9/28, 15/56						
US CL :435/202; 536/23.2 According to International Patent Classification (IPC) or to both national classification and IPC							
B. FIEL	DS SEARCHED						
Minimum do	ocumentation searched (classification system followed	by classification symbols)					
U.S. : 4	435/202; 536/23.2						
Documentati	ion searched other than minimum documentation to the	extent that such documents are included	in the fields searched				
Electronic d	ata base consulted during the international search (nan	ne of data base and, where practicable,	search terms used)				
DIALOG,	APS ms: alpha-amylase, Pyrococcus furiousus, extracellular	security thermostelle					
search ten	ms: aipna-amylase, ryrococcus funousus, extracellular	, secret/, thermostable					
C. DOC	UMENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.				
X .	KOCH, et al. Extremely thermostable	amylolytic enzyme from the	1-11				
	archaebacterium Pyrococcus furiosus. F						
Y	1990. Vol. 71. pages 21-26, see entire		12-18				
X	LADERMAN et al. The Purification	and Characterization of an	1-11				
	Extremely Thermostable alpha-Amylase	from the Hyperthermophilic	*****				
Y	Archaebacterium Pyrococcus furiosus.	•	12-18				
	Chemistry. 15 November, 1993. Vol.	268. No. 32. pages 24394-					
	24401, see entire document.						
		·					
X Furt	her documents are listed in the continuation of Box C.	See patent family annex.					
• S ₁	pecial categories of cited documents:	"T" later document published after the in date and not in conflict with the ap					
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1	arlier document published on or after the international filing date	"X" document of particular relevance; t considered novel or cannot be considered.					
	ocument which may throw doubts on priority claim(s) or which is ited to establish the publication date of another citation or other	when the document is taken alone					
	becial tesson (as specified)	"Y" document of particular relevance; (considered to involve an inventiv					
	ocument referring to an oral disclosure, use, exhibition or other	combined with one or more other su being obvious to a person skilled in	ch documents, such combination				
	comment published prior to the international filing date but later than he priority date claimed	*&* document member of the same pate	nt family				
Date of the	e actual completion of the international search	Date of mailing of the international s	earch report				
25 JUNE	25 JUNE 1998 // 11 AUG 1998						
Name and	mailing address of the ISA/US	Authorized officer	1111				
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Washingt	on, D.C. 20231	KEITH D. HENDRICKS					
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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/07192

		101/0896/0719				
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where appropriate, of the relevant passages Relevant					
x	LADERMAN et al. Alpha-Amylase from the Hyperthermophilic Archaebacterium Pyrococcus furiousus. The Journal of Biological Chemistry. 15 November 1993. Vol. 268. No. 32. pages 24402-24407, see entire document.					
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